Tecplast e.K. Machinery
Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
info@tecplast.de
www.tecplast.de

Injection Moulding Machine

ID: 245 | Producer: Krauss Maffei | Type: KM 280-1400 C3 Akku
Control: MC4 | Year: 2000

Clamping unit

Clamping force t:	280	Opening stroke mm:	820
Distance between tie bars mm:	630 x 630	Installation height min/max mm:	330
Mould fixing platen size h x v:	995 x 1050		

Injection unit

Screw size mm:	60	Injection shot weight in Polysterol gr:	617
Injection volume cm³:	678	Injection pressure increased bar:	2007

Size and weight

Dimension HxWxD m:	6.1 x 2.2 x 2.3	Total weight Kg:	14.200

Additional information

1 Kernzug Euromap12, Akku









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Auxiliary equipment

ID: 110 | Producer: Engel | Type: ERC 53/1 - CL, Roboter
Control: - | Year: 1999

Additional information

X-Achse Entformhub 650 mm Y-Achse Vertikalhub 1.300 mm Z-Achse Quertransport 2.600 mm ***** Grundgerät ***** X-Achse Entformhub Max. Verfahrweg 650 mm Antrieb Servomotor Y-Achse Vertikalhub Max. Verfahrweg 1.300 mm Antrieb Servomotor Z-Achse Quertransport Max. Verfahrweg 2.600 mm Antrieb Servomotor C-Achse Schwenken 0 - 90° Antrieb pneumatisch Manipulationsgewicht 10 kg ***** Pneumatik ***** Luftwartungseinheit mit Handschiebeventil Saugerkreise mit Unterdrucküberwachung 1 Greiferkreis mit Teileüberwachung 1 ***** Elektrik ***** Handlingsteuerschrank freistehend Die Spritzgießmaschine benötigt eine ERC-Schnittselle Standardspannung 3x400V+N+PE / 50 Hz Peripherieschnittstelle Standard ***** Allgemein ***** Mikrocomputer RC 100 integriert Bildschirmtext deutsch Handbediengerät HBG 2, zwei zeiliges Display Lackierung chromgelb RAL 1007 Hard- und Software für TEACH IN Sicherheitspaket 1 Aufbau der Vorrichtung mit Ständer auf FAP Zusatz Schaltschrank - Abmessungen 580 x 500 x 1880 mm Zustand : grundüberholt Techn. Daten : gemäß beiliegendem Datenblatt Die Roboter-Steuerung RC100 ist als integrierte Steuerung mit der Maschinensteuerung ausgeführt. Beide Steuerungen müssen daher kompatibel sein Ein eingehende Prüfung ist erforderlich Zubehör Transport - Abmessungen L x B x H 2.750 x 1.400 x 2600 mm Transportgewicht 300 + 190 kg



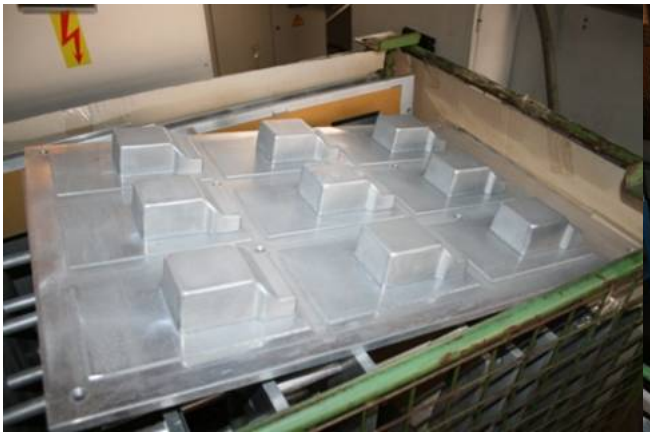



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Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
info@tecplast.de
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Auxiliary equipment

ID: 111
Producer: Thimonnier
Type: Z 83 BS 100, Hochfrequenz-Kunststoff
Control: -
Year: 2001











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Fax: +49 208 94157-72
info@tecplast.de
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Injection Moulding Machine

ID: 249 | Producer: Battenfeld | Type: BA 6500/2800 HM
Control: Unilog 9000 C | Year: 1997

Clamping unit

Clamping force t:	650	Opening stroke mm:	800-1400
Distance between tie bars mm:	1000 x 1000	Installation height min/max mm:	500/1100
Mould fixing platen size h x v:	1400 x 1550		

Injection unit

Screw size mm:	85	Injection shot weight in Polysterol gr:	1936
Injection volume cm³:	2128	Injection pressure increased bar:	1354

Size and weight

Dimension HxWxD m:	9.7 x 2.4 x 2.4	Total weight Kg:	30.000/8.000

Additional information

2 Fach KernzugEuromap 12Bi Metalzylinder









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Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
info@tecplast.de
www.tecplast.de



Tecplast e.K. Machinery
Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
info@tecplast.de
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Auxiliary equipment

ID: 117 | Producer: Wittmann | Type: W620M -636, Robot System

Control: C61-585 | Year: 2003

Size and weight

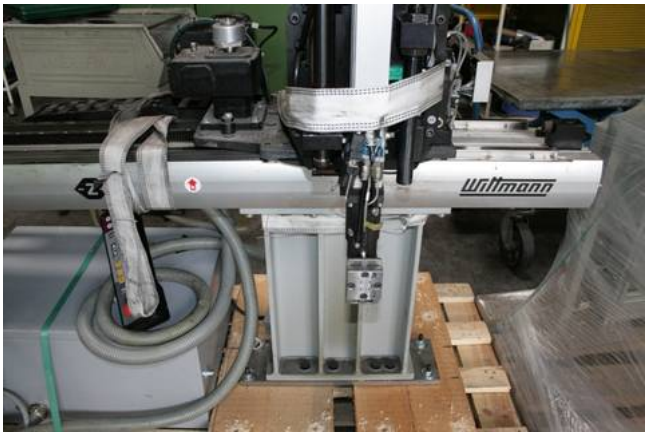
Total weight Kg: 500

Additional information

Entnahme X- Achse 300 mm PNEVertikal Y- Achse 1000 mm PNEHorizontal Z-Achse 1250 mm MOT







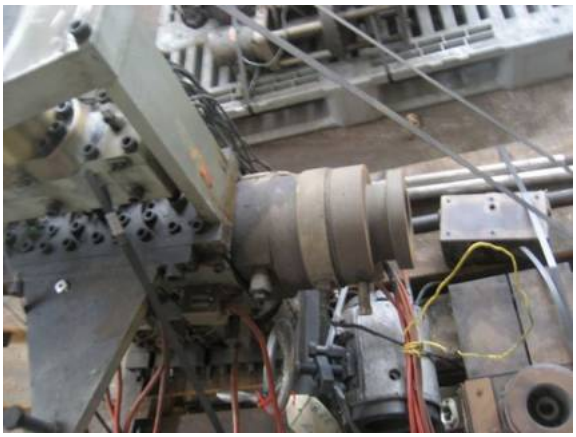
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Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
info@tecplast.de
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Blow moulding machine

ID: 206
Producer: Fischer-W.Müller
Type: Müllerkopf S3 - 55/120
Control: -
Year:

Additional information

3 x Müllerkopf in Reihe S3 - 55/120Stichabstand : 120 mmDüse : max. 55 mm Anschlußstück: 60 mm





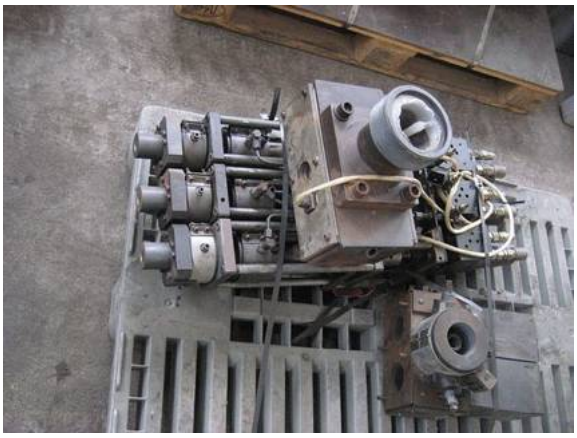
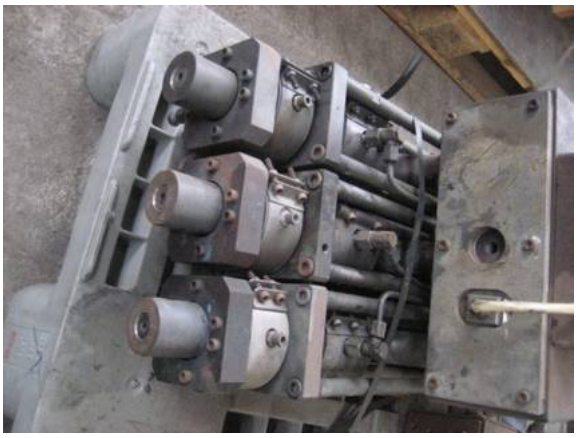
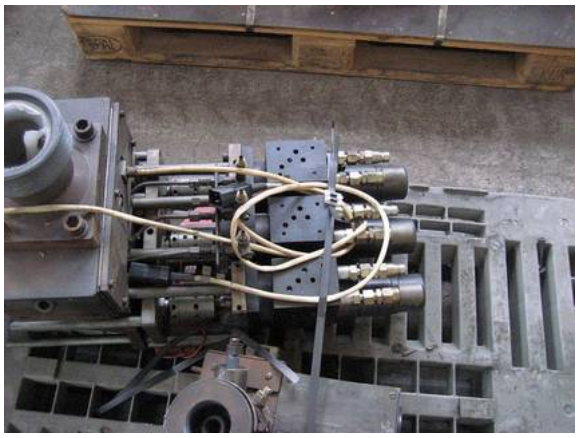
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Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
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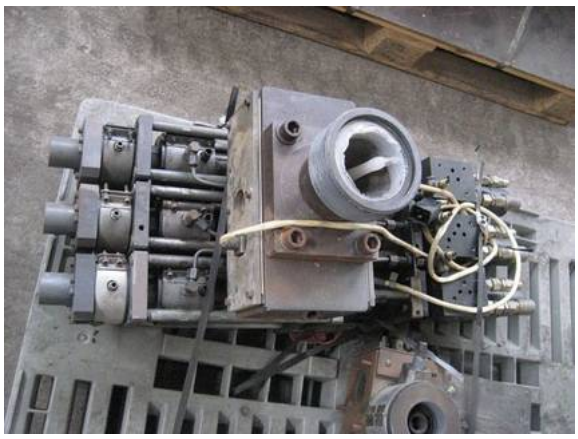
Blow moulding machine

ID: 205
Producer: Battenfeld
Type: Fischerkopf Kopf
Control: -
Year:

Additional information

3 fach T Battenfeld Fischerkopf KopfStichabstand : 100 mmDüse : 40Anschluß : 90 Spannflansch



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Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
info@tecplast.de
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Blow moulding machine

ID: 141 | Producer: Magic | Type: MG 5D
Control: - | Year: 1991

Additional information

Capacity 5 ltrsHeads 2E/C 180 mm, Layers 3Station 2, Moog Control: YesPLC:GeframCutting:Gold







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Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
info@tecplast.de
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Blow moulding machine

ID: 158 Producer: Fischer-W.Müller Type: FMB 4/12-100 , 3 layer Coex Blow mac
Control: Moog TMC Year: 1998

Injection unit

Screw size mm: 50/90/50

Size and weight

Dimension HxWxD m: 7.4 x 7.7 x 2.4 Total weight Kg: 14.300 /5.000/11.000

Additional information

Data Sheet: FISCHER FMB used 4/12/1003 layer Coex Blow machine Complete LineYear: 1998Location: Mülheim / storageBrand: FISHER W.MüllerModel: FMB 4/12/100Land: For SaleAvailability: ImmediateTechnical DetailsContainers with the current configuration: 1 lNumber of heads: 12Material: PENumber of stations: 2Extruder type: ContinuousNumber of extruders: 32 x 2.0-50mm UnexUnex 1x 6.0 -90 mmScrew diameter: 120 mmEngine power: 22 Kw 90 KwL / D: 24 and 28Technical DetailsCycle - 12.6 sec = output / day = 70,000 botlesThe head included.For more informationAvailability: Immediate






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Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
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Fax: +49 208 94157-72
info@tecplast.de
www.tecplast.de







Tecplast e.K. Machinery
Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
info@tecplast.de
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Injection Moulding Machine

ID: 195 | Producer: Krauss Maffei | Type: KM 450-3500 C3 , Accu
Control: MC4 | Year: 1999

Clamping unit

Clamping force t:	450	Opening stroke mm:	1170
Distance between tie bars mm:	900 x 800	Installation height min/max mm:	480
Mould fixing platen size h x v:	1270 x 1230		

Injection unit

Screw size mm:	80	Injection shot weight in Polysterol gr:	1544
Injection volume cm³:	1754	Injection pressure increased bar:	2205

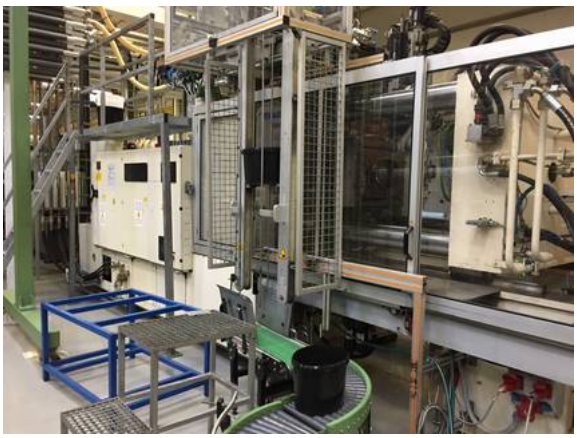
Size and weight

Dimension HxWxD m:	7.98 x 2.35 x 2.55	Total weight Kg:	26.000

Additional information

C3 SystemsEuromap 12 InterfaceAccu






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Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
info@tecplast.de
www.tecplast.de



Tecplast e.K. Machinery
Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
info@tecplast.de
www.tecplast.de

Extrusion Machine

ID: 247 | Producer: Müller | Type: ELK 60-28, Profil Extruder

Control: - | Year: 1995

Injection unit

Screw size mm:	60

Additional information

ELK 60-28D57 KW







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Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
info@tecplast.de
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Injection Moulding Machine

ID: 244 | Producer: Krauss Maffei | Type: KM 180-1000 C3, Akku
Control: MC 4 | Year: 1999

Clamping unit			
Clamping force t:	180	Opening stroke mm:	700
Distance between tie bars mm:	560 x 560	Installation height min/max mm:	600
Mould fixing platen size h x v:	915 x 915		

Injection unit			
Screw size mm:	55	Injection shot weight in Polysterol gr:	476
Injection volume cm³:	523	Injection pressure increased bar:	1904

Size and weight			
Dimension HxWxD m:	5.6 x 1.9 x 2.2	Total weight Kg:	9.700

Additional information

new Pump 2013Euromap12Akku









Tecplast e.K. Machinery
Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
info@tecplast.de
www.tecplast.de

Injection Moulding Machine

ID: 266 | Producer: Krauss Maffei | Type: KM 500-2700 C1, with Sepro Robot
Control: MC4 | Year: 1998

Clamping unit

Clamping force t:	500	Opening stroke mm:	1260
Distance between tie bars mm:	900 x 800	Installation height min/max mm:	90
Mould fixing platen size h x v:	1270 x 1200		

Injection unit

Screw size mm:	80	Injection shot weight in Polysterol gr:	1304
Injection volume cm³:	1433	Injection pressure increased bar:	1829

Size and weight

Dimension HxWxD m:	7.4 x 2.33 x 2.5	Total weight Kg:	17.000

Additional information

The coupling Engine ? Pumpdrive is newEuromap 12Seprorobot 3041 BZ S900-II









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Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
info@tecplast.de
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Offset

ID: 000
Producer: Kase
Type: K908 CNCV H8
Control: -
Year: 2002

Additional information

K908 CNCV H8 Jahr 2002 Datenblatt Maschinengewicht 7500 kg Höchstgeschwindigkeit 95 Stk / Min Max. Produktabmessungen Durchmesser 250 mm Höhe 250 mm Min. Produktabmessungen Durchmesser 100 mm Höhe 110 mm Produktwinkel 10 ° Hauptmotor 7kW Gesamtleistung 35 kW Luft 6 bar Geräuschpegel 70 dB Pneumatische Entladung Drehscheibe UV-Trocknung UV-Lackstation Automatische Fütterung (inaktiv) Elektronische Corona (Schütteln) 9 Farbdruck + Lack 8 Spannfutter






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Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
info@tecplast.de
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Injection Moulding Machine

ID: 330 | Producer: Krauss Maffei | Type: KM 650 5000 CM\2 with robot
Control: MC4 | Year: 2006

Clamping unit

Clamping force t:	650	Opening stroke mm:	1750
Distance between tie bars mm:	1000x929	Installation height min/max mm:	650/1150
Mould fixing platen size h x v:	1490x1440		

Injection unit

Screw size mm:	100	Injection shot weight in Polysterol gr:	3200
Injection volume cm³:	3334		

Additional information

6 F. KaskadeKernzüge 2

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Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
info@tecplast.de
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Injection Moulding Machine

ID: 331 | Producer: Krauss Maffei | Type: KM 800-12000 MX with Robot
Control: MC4 | Year: 2006

Clamping unit

Clamping force t:	800	Opening stroke mm:	2100
Distance between tie bars mm:	1120 x 1000	Installation height min/max mm:	1100
Mould fixing platen size h x v:	1600x1530		

Injection unit

Screw size mm:	135	Injection shot weight in Polysterol gr:	7800
Injection volume cm³:	8588		

Size and weight

Total weight Kg:	50000/13000

Additional information

HK-Regel-stellen 24LR 500 RobotNadel-verschluss pnma./hydr.4 F. KaskadeHK-Regel-stellen 12Kernzüge 3

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Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
info@tecplast.de
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Injection Moulding Machine

ID: 332 | Producer: Demag | Type: 200/580-840 Extra with robot
Control: NC 4 | Year: 2005

Clamping unit

Clamping force t:	200	Opening stroke mm:	575
Distance between tie bars mm:	580x580	Installation height min/max mm:	340/690
Mould fixing platen size h x v:	860x860		

Injection unit

Screw size mm:	50	Injection shot weight in Polysterol gr:	400
Injection volume cm³:	442	Injection pressure increased bar:	1946

Size and weight

Dimension HxWxD m:	5.4x1.7x2.1	Total weight Kg:	8200

Additional information

RobotKerzüge 1







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Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
info@tecplast.de
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Injection Moulding Machine

ID: 333 | Producer: Stork | Type: S 9000-5650
Control: - | Year: 2015

Clamping unit

Clamping force t:	900	Opening stroke mm:	1100
Distance between tie bars mm:	1010x1010	Installation height min/max mm:	550-1500

Injection unit

Screw size mm:	84	Injection shot weight in Polysterol gr:	2369
Injection volume cm³:	2494	Injection pressure increased bar:	2100

Size and weight

Dimension HxWxD m:	12.3x2.4x2.9	Total weight Kg:	50.000/7.000

Additional information

Robot Schnittstelle

Tecplast e.K. Machinery
Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
info@tecplast.de
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Injection Moulding Machine

ID: 334 | Producer: Stork | Type: S 9000-5650
Control: - | Year: 2014

Clamping unit

Clamping force t:	900	Opening stroke mm:	1100
Distance between tie bars mm:	1010x1010	Installation height min/max mm:	550-1500

Injection unit

Screw size mm:	84	Injection shot weight in Polysterol gr:	2369
Injection volume cm³:	2494	Injection pressure increased bar:	2100

Size and weight

Dimension HxWxD m:	12.3x2.4x2.9	Total weight Kg:	50.000/7.000

Additional information

Robot Schnittstelle

Tecplast e.K. Machinery
Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
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Injection Moulding Machine

ID: 335 | Producer: Stork | Type: S 9000-5650
Control: - | Year: 2018

Clamping unit

Clamping force t:	900	Opening stroke mm:	1100
Distance between tie bars mm:	1010x1010	Installation height min/max mm:	550-1500

Injection unit

Screw size mm:	84	Injection shot weight in Polysterol gr:	2369
Injection volume cm³:	2494	Injection pressure increased bar:	2100

Size and weight

Dimension HxWxD m:	12.3x2.4x2.9	Total weight Kg:	50.000/7.000

Additional information

Robot Schnittstelle

Tecplast e.K. Machinery
Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
info@tecplast.de
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Injection Moulding Machine

ID: 336 | Producer: Stork | Type: S 9000-5650
Control: - | Year: 2018

Clamping unit

Clamping force t:	900	Opening stroke mm:	1100
Distance between tie bars mm:	1010x1010	Installation height min/max mm:	550-1500

Injection unit

Screw size mm:	84	Injection shot weight in Polysterol gr:	2369
Injection volume cm³:	2494	Injection pressure increased bar:	2100

Size and weight

Dimension HxWxD m:	12.3x2.4x2.9	Total weight Kg:	50.000/7.000

Additional information

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Tecplast e.K. Machinery
Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
info@tecplast.de
www.tecplast.de

Injection Moulding Machine

ID: 337 | Producer: Stork | Type: S 9000-5650
Control: - | Year: 2019

Clamping unit

Clamping force t:	900	Opening stroke mm:	1100
Distance between tie bars mm:	1010x1010	Installation height min/max mm:	550-1500

Injection unit

Screw size mm:	84	Injection shot weight in Polysterol gr:	2369
Injection volume cm³:	2494	Injection pressure increased bar:	2100

Size and weight

Dimension HxWxD m:	12.3x2.4x2.9	Total weight Kg:	50.000/7.000

Additional information

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Fax: +49 208 94157-72
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Injection Moulding Machine

ID: 339 | Producer: Krauss Maffei | Type: KM 200-700C1
Control: MC4 | Year: 2000

Clamping unit

Clamping force t:	200	Opening stroke mm:	1050
Distance between tie bars mm:	560x560	Installation height min/max mm:	350
Mould fixing platen size h x v:	915x915		

Injection unit

Screw size mm:	50	Injection pressure increased bar:	1892

Size and weight

Dimension HxWxD m:	5,50 x 2,20 x 2,30	Total weight Kg:	10530

Additional information

-Kernzug 2-Fach Hydraulisch-Werkzeugdüsensteuerung Pneumatisch-Werkzeugheizung 8 Regelkreise-2mal WZ-Temperaturüberwachung-4-Fach Kistler Ladungsverstärker-Ausblasventil





Tecplast e.K. Machinery
Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
info@tecplast.de
www.tecplast.de

Injection Moulding Machine

ID: 340 | Producer: Krauss Maffei | Type: Km 420-1900 C2
Control: MC4 | Year: 2000

Clamping unit

Clamping force t:	420	Opening stroke mm:	1400
Distance between tie bars mm:	800x800	Installation height min/max mm:	380
Mould fixing platen size h x v:	1270x1200		

Injection unit

Screw size mm:	75	Injection shot weight in Polysterol gr:	1094
Injection volume cm^3:	1202	Injection pressure increased bar:	1549

Size and weight

Dimension HxWxD m:	6,4x2.3x2.5	Total weight Kg:	22000

Additional information

16x Werkzeug Regelzone3x VerzügeEuropa 12

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Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
info@tecplast.de
www.tecplast.de

Injection Moulding Machine

ID: 341 | Producer: Krauss Maffei | Type: Km 420-1900 C2
Control: MC4 | Year: 2001

Clamping unit

Clamping force t:	420	Opening stroke mm:	1400
Distance between tie bars mm:	800x800	Installation height min/max mm:	380
Mould fixing platen size h x v:	1270x1200		

Injection unit

Screw size mm:	75	Injection shot weight in Polysterol gr:	1094
Injection volume cm^3:	1202	Injection pressure increased bar:	1549

Size and weight

Dimension HxWxD m:	6,4x2.3x2.5	Total weight Kg:	22000

Additional information

16x Werkzeug Regelzone3x VerzügeEuropa 12

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Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
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Fax: +49 208 94157-72
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Injection Moulding Machine

ID: 342 | Producer: Engel | Type: Duo 3550/650 with Sepro Robot
Control: CC100 | Year: 2005

Clamping unit

Clamping force t:	650	Opening stroke mm:	1350
Distance between tie bars mm:	1025x930	Installation height min/max mm:	450/950
Mould fixing platen size h x v:	1465x1360		

Injection unit

Screw size mm:	80	Injection volume cm³:	1960
Injection pressure increased bar:	2025		

Size and weight

Dimension HxWxD m:	8.3x2.5x2.33	Total weight Kg:	22.000/10.000

Additional information

Kernzüge: 2x feste Platte 2x bew. PlatteHeißkanal 8xKaskaden: 4xKistler: 2x







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Wallstrasse 9, 45468 Mülheim an der Ruhr, Germany
Phone: +49 208 94157-71
Fax: +49 208 94157-72
info@tecplast.de
www.tecplast.de

Injection Moulding Machine

ID: 343 | Producer: Engel | Type: DUO 23050/3200
Control: CC200 | Year: 2009

Clamping unit

Clamping force t:	3200	Opening stroke mm:	3100
Distance between tie bars mm:	2240 x 1800	Installation height min/max mm:	2000
Mould fixing platen size h x v:	3020 x 2680		

Injection unit

Screw size mm:	150	Injection volume cm³:	12720
Injection pressure increased bar:	1410		

Size and weight

Dimension HxWxD m:	15 x 5 x 3,57	Total weight Kg:	145.000/29.000

Additional information

With EngelRobot






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Injection Moulding Machine

ID: 344 | Producer: Krauss Maffei | Type: KM 2300/12000 MC
Control: MC 4 | Year: 2004

Clamping unit

Clamping force t:	2300	Opening stroke mm:	3700
Distance between tie bars mm:	2000 x 1600	Installation height min/max mm:	1100/1800
Mould fixing platen size h x v:	2830 x 2400		

Injection unit

Screw size mm:	105	Injection shot weight in Polysterol gr:	4727
Injection volume cm³:	5195	Injection pressure increased bar:	2296

Size and weight

Dimension HxWxD m:	14.2 x 4.15 x 2.84	Total weight Kg:	143.000

Additional information

Robot System Kernzüge Heizkanalregler









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